

High-speed spindles for automatic tool changer



SLIMLINE

Spindle driven
*Azionato dal mandrino
Spindleangetrieben*



TURBOFLEX

Air driven
*Azionato ad aria
Luftangetrieben*





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TURBOFLEX heads are made with a small air motor inside the main body. The cutting tool is therefore driven by the pneumatic motor and not by the machine spindle which is static. The number of RPM is fixed and depends on the type of motor. SLIMLINE heads are made with similar output spindle of small dimensions but are spindle driven. They are mainly used for small machining such as drilling, milling, deburring which require high RPM and tools of small dimensions.

Le teste TURBOFLEX si caratterizzano per l'utilizzo di un motore ad aria di piccole dimensioni al proprio interno. Il moto viene quindi trasmesso all'utensile non più dalla macchina ma dal motore pneumatico. Il numero di giri è fisso e determinato dal tipo di motore. Le teste SLIMLINE invece prevedono la stessa struttura con manipoli di dimensioni ridotte ma prendono il moto in modo meccanico dal mandrino macchina. Sono utilizzate principalmente per piccole lavorazioni di foratura, fresatura e sbavatura che richiedono alta velocità e utensili di piccole dimensioni.

TURBOFLEX Köpfe sind mit einem kleinen Luftmotor in dem Gehäuse hergestellt. Die Bewegung der Spindeltyp ist daher durch den Luftmotor anstatt durch den Maschinenspindel übertragen. Die Anzahl der UPM ist fest und ist von Motortyp abhängig. SLIMLINE Köpfe sind mit ähnlichen kleinen Aufnahmen hergestellt aber sind Spindel angetrieben. Beide Köpfe sind für kleine Bearbeitung wie z.B. Drehen, Fräsen oder Entgraten besonders geeignet wo höhere Drehzahlen mit kleinen Werkzeugsdurchmesser erfordert sind.



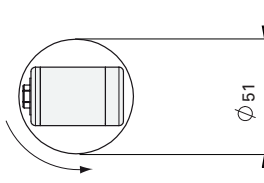
Spindle driven / Rotazione con mandrino macchina / Spindel angetrieben

RA-100

Diameter without tool with RA-100
Diametro senza utensile con RA-100
Durchmesser ohne Werkzeug mit RA-100

RPM max. output
Max. Velocità output
Drehzahl max. output

5.620 rpm



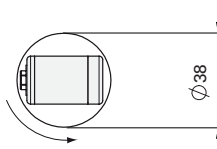
Technical Data / Dati Tecnici / Technische Daten	RA-100
RPM max. input / Max. Velocità input / Drehzahl max. input min ⁻¹	15.000
Rt. reduction / Rt. in riduzione / Rt. Reduktion	1/2,67
Weight / Peso / Gewicht	Kg 3,5

RA-200

Diameter without tool with RA-200
Diametro senza utensile con RA-200
Durchmesser ohne Werkzeug mit RA-200

RPM max. output
Max. Velocità output
Drehzahl max. output

10.000 rpm



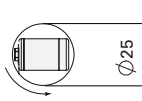
Technical Data / Dati Tecnici / Technische Daten	RA-200
RPM max. input / Max. Velocità input / Drehzahl max. input min ⁻¹	15.000
Rt. reduction / Rt. in riduzione / Rt. Reduktion	1/1,5
Weight / Peso / Gewicht	Kg 3,5

IC-300

Diameter without tool with IC-300
Diametro senza utensile con IC-300
Durchmesser ohne Werkzeug mit IC-300

RPM max. output
Max. Velocità output
Drehzahl max. output

11.250 rpm



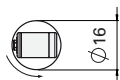
Technical Data / Dati Tecnici / Technische Daten	IC-300
RPM max. input / Max. Velocità input / Drehzahl max. input min ⁻¹	15.000
Rt. reduction / Rt. in riduzione / Rt. Reduktion	3/4
Weight / Peso / Gewicht	Kg 3

MFC-300 S

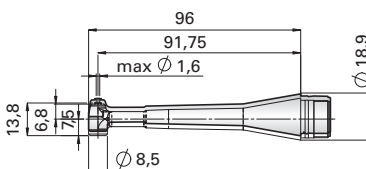
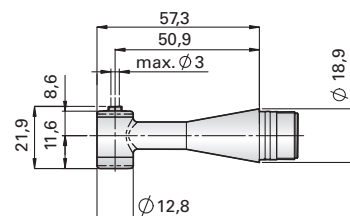
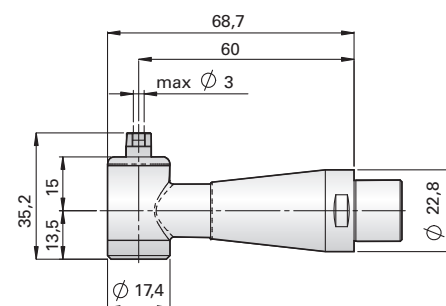
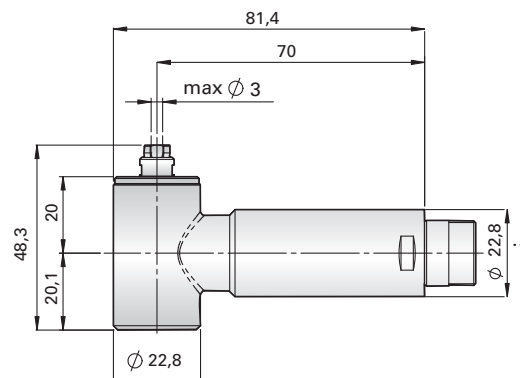
Diameter without tool with MFC-300
Diametro senza utensile con MFC-300
Durchmesser ohne Werkzeug mit MFC-300

RPM max. output
Max. Velocità output
Drehzahl max. output

15.000 rpm



Technical Data / Dati Tecnici / Technische Daten	MFC-300
RPM max. input / Max. Velocità input / Drehzahl max. input min ⁻¹	15.000
Rt. reduction / Rt. in riduzione / Rt. Reduktion	1/1
Weight / Peso / Gewicht	Kg 3



Spindle Runout

Spindle accuracy Precisione del Mandrino Spindelpräzision.	0,002 mm 0,00008 inch.
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Coolant Option

It is possible to use external coolant during the machining.
Consentito usare refrigerante esterno durante la lavorazione.
Extern Kühlmittleinsatz möglich.

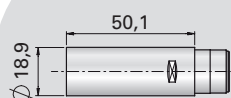


Collet

RA-100	mm	CH8: Ø3 mm every 0,1 mm Ø 3mm
RA-200	mm	CHS: Ø3mm, 2,35 every 1,6 and Ø2,35, Ø3,175
IC-300	mm	CHC: Ø3mm, Ø2,35mm, Ø1,6 mm, Ø2,00mm and Ø3,175 mm
MFC-300	mm	K252 Ø1,6mm

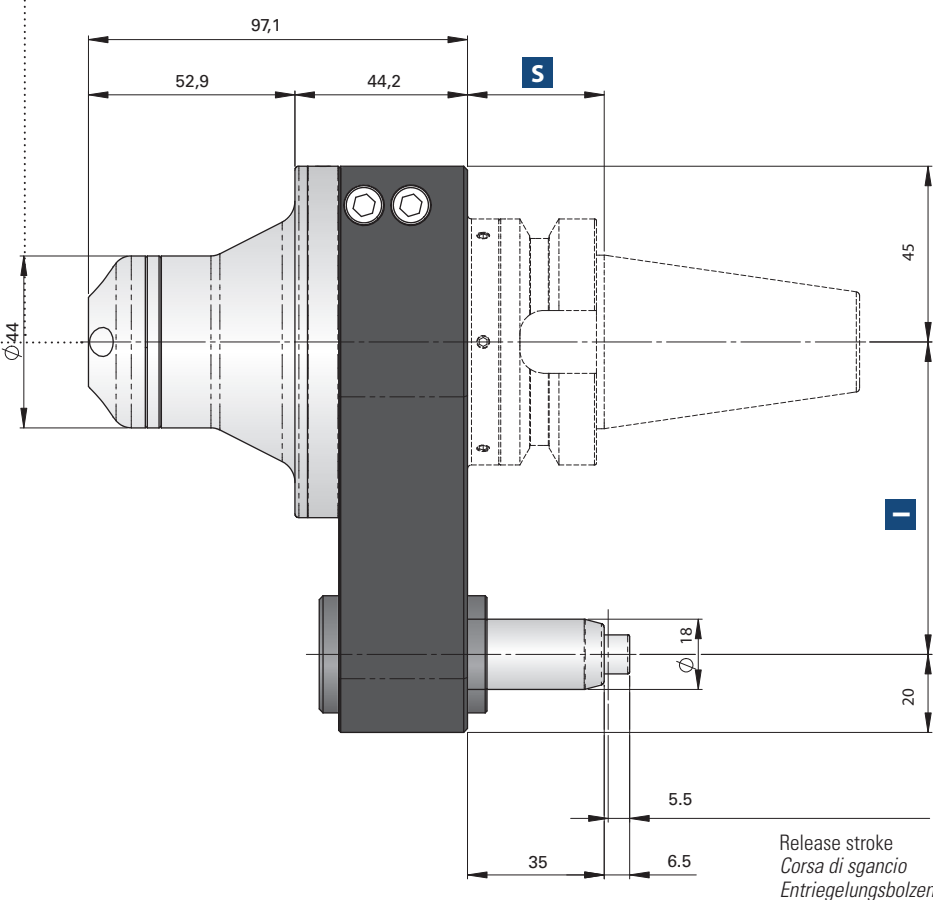
SLIMLINE

CN-01



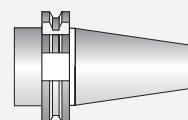
Extension between spindle and heads /
Prolunga da inserire tra il manipo e la testa
Verlängerung zwischen Spindel und Fräskopf

OPTIONAL DRIVE SHANK*
Non interchangeable input drive shank
Coni non intercambiabili
Nicht wechselbare Aufnahme

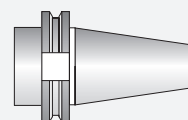


Release stroke
Corsa di sgancio
Entriegelungsbolzen

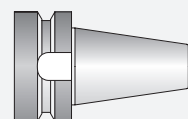
DIN-69871
ISO 40/50



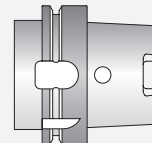
CAT
40/50



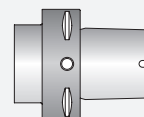
MAS-BT
40/50



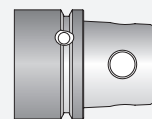
HSK
63/80/100



CAPTO
C5/C6/C8



KM
50/63

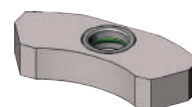


Shank/Cono/Aufnahme	DIN-69871	CAT	MAS-BT		HSK		CAPTO		KM
Size/Grandezza/Größe	40	50	40	50	63-80	100	C5-C6	C8	50-63
I	65-80-(110*)	80-110	65-80-(110*)	80-110	65-80-(110*)	80-110	65-80-(110*)	80-110	65-80-(110*)
S	35	35	35	41	42	45	38	40	40

*optional

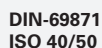
Accessories / Accessori / Zubehör	RA-100	RA-200	IC-300	MFC-300
Retaining block / Tassello di ritegno / Stop block	Ø18 mm	Ø18 mm	Ø18 mm	Ø18 mm
Extension / Prolunga / Verlängerung	CN-01	CN-01	CN-01	CN-01

Retaining block / Tassello di ritegno /
 Stop-Block



NOT INCLUDED
NON INCLUSO
NICHT ENTHALTEN

Non interchangeable input drive shank
Coni non intercambiabili
Nicht wechselbare Aufnahme



**NOT INCLUDED
NON INCLUSO
NICHT ENTHALTEN**

Technical drawing of the 1000 Series fire extinguisher, showing side and front views with dimensions in inches and millimeters.

Side View Dimensions:

- Total length: 176.77" (4489 mm)
- Distance from nozzle to handle: 54.87" (1393 mm)
- Distance from handle to base: 77.9" (1978 mm)
- Distance from base to release button: 4.4" (111 mm)
- Nozzle diameter: $\phi 60$ max. $\phi 6$
- Release stroke: 5.5" (140 mm)

Front View Dimensions:

- Base diameter: $\phi 18$
- Base height: 20" (508 mm)
- Release button diameter: 40" (1016 mm)
- Release button height: 35" (889 mm)

Performance Specifications:

- Air input max 90 Psi
- Ingresso Aria max. 6 bar
- Luftzufuhr max. 90 Psi

Technical drawing of the 1000 Series Locking Bolt. The drawing shows the bolt in two views: a side view and a front view. The side view shows the bolt with a total length of 165,1 mm. The front view shows the bolt with a total length of 122,1 mm. The bolt has a diameter of 60 mm at the head and a diameter of 18 mm at the shank. The bolt is made of stainless steel (AISI 304) and is designed for use in a locking system. The drawing includes the following dimensions and labels:

- 165,1: Total length of the bolt.
- 43,2: Length of the head.
- 77,9: Length of the shank.
- 44: Length of the tail.
- 40: Length of the head.
- 20: Length of the shank.
- 5,5: Length of the tail.
- 35: Length of the head.
- 122,1: Total length of the bolt (front view).
- 60: Diameter of the head.
- 18: Diameter of the shank.
- max. Φ 6: Maximum diameter of the head.
- 1: Release stroke / Corsa di sgancio / Entriegelungsbolzen.
- 2: Air input max 90 Psi / Ingresso Aria max. 6bar / Luftzufuhr max. 90 Psi.

Technical drawing of the 3000 Series Solenoid Valve in closed position. The drawing shows a side view of the valve with dimensions in millimeters. Key dimensions include: total length 149.4, distance from inlet to body 27.85, distance from body to outlet 77.55, outlet diameter 44, inlet diameter 60, and inlet pressure max. 6 bar. The valve is shown in the closed position with the solenoid plunger retracted. The drawing also includes a note for the release stroke (Corsa di sgancio) and a note for the maximum air input (Ingresso Aria max. 6bar / Luftzufuhr max. 90 Psi).

Dati tecnici / Technical data / Technische Daten

Technical Data / Dati Tecnici / Technische Daten		NR-2351
RPM max. / Max. Velocità / Drehzahl max.	min ⁻¹	60.000 ± 10%
Type motor / Tipo di motore / Motortyp		AM-600
Power / Potenza / Leistung	W	76
Air pressure / Pressione aria / Luftdruck	bar	max. 6 (max. 90 Psi)
Air consumption / Consumo aria / Luftverbrauch	l/min	160
Weight / Peso / Gewicht	Kg	4

Shank/Cono/Aufnahme	DIN-69871	CAT	MAS-BT	
Size/Grandezza/Größe	40	50	40	50
I	65-80-(110*)	80-110	65-80-(110*)	80-110
S	35	35	35	41

*optional

Technical Data / Dati Tecnici / Technische Daten		NR-303
RPM max. / Max. Velocità / Drehzahl max.	min ⁻¹	30.000 ± 10%
Type motor / Tipo di motore / Motortyp		AM-310
Power / Potenza / Leistung	W	108
Air pressure / Pressione aria / Luftdruck	bar	max. 6 (max. 90 Psi)
Air consumption / Consumo aria / Luftverbrauch	l/min	226
Weight / Peso / Gewicht	Kg	4

Shank/Cono/Aufnahme	DIN-69871	CAT	MAS-BT	
Size/Grandezza/Größe	40	50	40	50
I	65-80-(110*)	80-110	65-80-(110*)	80-110
S	35	35	35	41

*optional

Technical Data / Dati Tecnici / Technische Daten		NR-3060
RPM max. / Max. Velocità / Drehzahl max.	min ⁻¹	18.000 ± 10%
Type motor / Tipo di motore / Motortyp		AM-3020
Power / Potenza / Leistung	W	125
Air pressure / Pressione aria / Luftdruck	bar	max. 6 (max. 90 Psi)
Air consumption / Consumo aria / Luftverbrauch	l/min	178
Output RPM / N° Giri in uscita / Drehzahlausgang	min ⁻¹	18.000
Rt. reduction / Rt. in riduzione / Rt. Reduktion		1/1
Weight / Peso / Gewicht	Kg	4

Shank/Cono/Aufnahme	DIN-69871	CAT	MAS-BT	
Size/Grandezza/Größe	40	50	40	50
I	65-80-(110*)	80-110	65-80-(110*)	80-110
S	35	35	35	41

*optional



It is strictly forbidden to rotate the machine spindle as it may cause damage to the head

È severamente vietato far ruotare il mandrino macchina causa danneggiamento della testa - Es ist verboten die maschinenspindel zu drehen da der kopf beschädigt sein könnte.



Collet

NR -2351 | mm | CHK: Ø 0,5 - max 6mm every 0,1



Coolant Option

It is possible to use external coolant during the machining.
Consentito usare refrigerante esterno durante la lavorazione.
Extern Kühlmiteileinsatz möglich.



Spindle Runout

Spindle accuracy.
Precisione del Mandrino.
Spindelpräzision.

0,002 mm
0,00008 inch.



Collet

NR -303 | mm | CHK: Ø 0,5 - max 6mm every 0,1



Coolant Option

It is possible to use external coolant during the machining.
Consentito usare refrigerante esterno durante la lavorazione.
Extern Kühlmiteileinsatz möglich.



Spindle Runout

Spindle accuracy.
Precisione del Mandrino.
Spindelpräzision.

0,002 mm
0,00008 inch.



Collet

NR -3060 | mm | CHK: Ø 0,8 - max 6mm every 0,1



Coolant Option

It is possible to use external coolant during the machining.
Consentito usare refrigerante esterno durante la lavorazione.
Extern Kühlmiteileinsatz möglich.



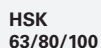
Spindle Runout

Spindle accuracy.
Precisione del Mandrino.
Spindelpräzision.

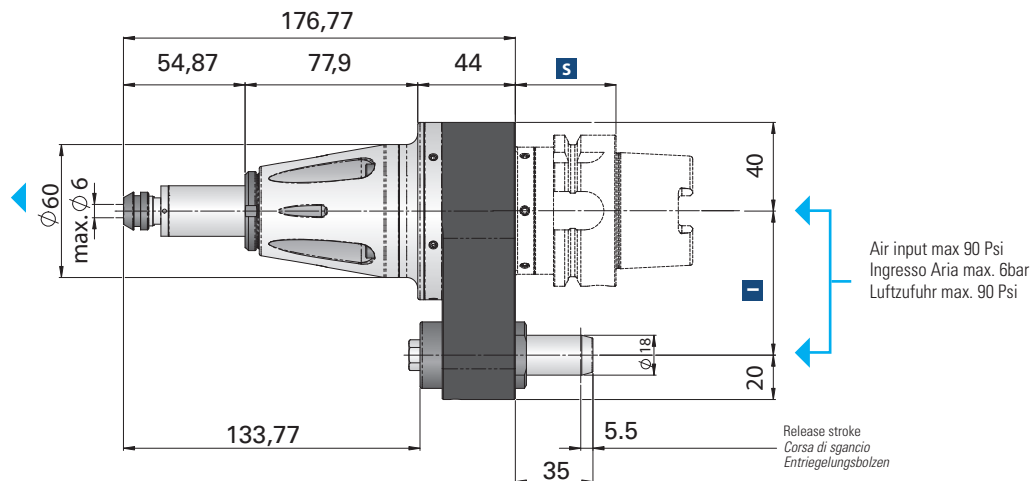
0,002 mm
0,00008 inch.

Turboflex 60.000 RPM

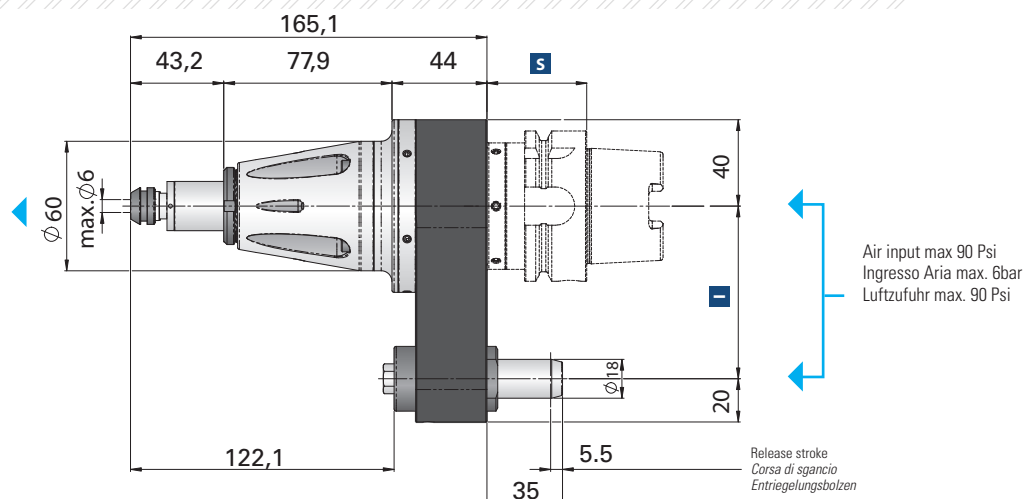
Non interchangeable input drive shank
Coni non intercambiabili
Nicht wechselbare Aufnahme



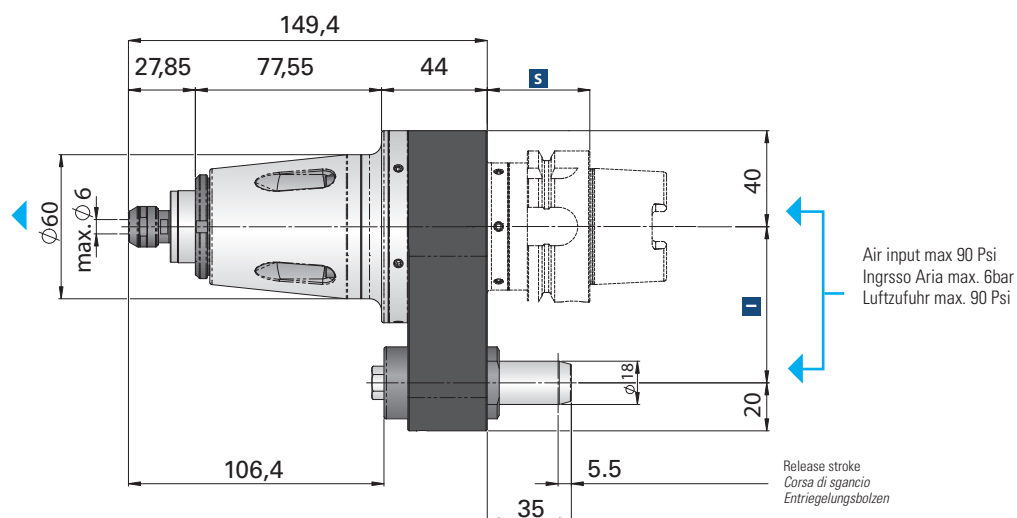
**NOT INCLUDED
NON INCLUSO
NICHT ENTHALTEN**



Turboflex 30.000 RPM



Turboflex 20.000 RPM



Dati tecnici / Technical data / Technische Daten

Technical Data / Dati Tecnici / Technische Daten			NR-2351
RPM max. / Max. Velocità / Drehzahl max.	min ⁻¹		60.000 ± 10%
Type motor / Tipo di motore / Motortyp			AM-600
Power / Potenza / Leistung	W		76
Air pressure / Pressione aria / Luftdruck	bar		max. 6 (max. 90 Psi)
Air consumption / Consumo aria / Luftverbrauch	l/min		160
Weight / Peso / Gewicht	Kg		4

Shank/Cono/Aufnahme	HSK		CAPTO		KM
Size/Grandezza/Größe	63-80	100	C5-C6	C8	50-63
I	65-80-(110*)	80-110	65-80-(110*)	80-110	65-80-(110*)
S	42	45	38	40	40

*optional

Technical Data / Dati Tecnici / Technische Daten			NR-303
RPM max. / Max. Velocità / Drehzahl max.	min ⁻¹		30.000 ± 10%
Type motor / Tipo di motore / Motortyp			AM-310
Power / Potenza / Leistung	W		108
Air pressure / Pressione aria / Luftdruck	bar		max. 6 (max. 90 Psi)
Air consumption / Consumo aria / Luftverbrauch	l/min		226
Weight / Peso / Gewicht	Kg		4

Shank/Cono/Aufnahme	HSK		CAPTO		KM
Size/Grandezza/Größe	63-80	100	C5-C6	C8	50-63
I	65-80-(110*)	80-110	65-80-(110*)	80-110	65-80-(110*)
S	42	45	38	40	40

*optional

Technical Data / Dati Tecnici / Technische Daten			NR-3060
RPM max. / Max. Velocità / Drehzahl max.	min ⁻¹		18.000 ± 10%
Type motor / Tipo di motore / Motortyp			AM-3020
Power / Potenza / Leistung	W		125
Air pressure / Pressione aria / Luftdruck	bar		max. 6 (max. 90 Psi)
Air consumption / Consumo aria / Luftverbrauch	l/min		178
Output RPM / N° Giri in uscita / Drehzahl ausgang	min ⁻¹		18.000
Rt. reduction / Rt. in riduzione / Rt. Reduktion			1/1
Weight / Peso / Gewicht	Kg		4

Shank/Cono/Aufnahme	HSK		CAPTO		KM
Size/Grandezza/Größe	63-80	100	C5-C6	C8	50-63
I	65-80-(110*)	80-110	65-80-(110*)	80-110	65-80-(110*)
S	42	45	38	40	40

*optional



It is strictly forbidden to rotate the machine spindle as it may cause damage to the head

È severamente vietato far ruotare il mandrino macchina causa danneggiamento della testa -
Es ist verboten die maschinenspindel zu drehen da der kopf beschädigt sein könnte.



Collet

NR -2351 | mm | CHK: Ø 0,5 - max 6mm every 0,1



Coolant Option

It is possible to use coolant external during the machining.
Consentito usare refrigerante esterno durante la lavorazione.
Extern Kühlmiteileinsatz möglich.



Spindle Runout

Spindle accuracy.
Precisione del Mandrino.
Spindelpräzision.

0,002 mm
0,00008 inch.



Collet

NR -303 | mm | CHK: Ø 0,5 - max 6mm every 0,1



Coolant Option

It is possible to use coolant external during the machining.
Consentito usare refrigerante esterno durante la lavorazione.
Extern Kühlmiteileinsatz möglich.



Spindle Runout

Spindle accuracy.
Precisione del Mandrino.
Spindelpräzision.

0,002 mm
0,00008 inch.



Collet

NR 3060 | mm | CHK: Ø 0,8 - max 6mm every 0,1



Coolant Option

It is possible to use coolant external during the machining.
Consentito usare refrigerante esterno durante la lavorazione.
Extern Kühlmiteileinsatz möglich.



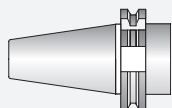
Spindle Runout

Spindle accuracy.
Precisione del Mandrino.
Spindelpräzision.

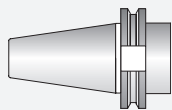
0,002 mm
0,00008 inch.

OPTIONAL DRIVE SHANK*

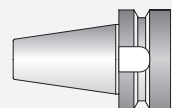
Non interchangeable input drive shank
Coni non intercambiabili
Nicht wechselbare Aufnahme



DIN-69871
ISO 40/50

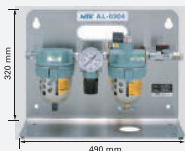


CAT
40/50

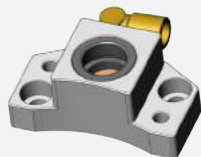


MAS-BT
40/50

Air line kit / Filtro regolatore aria /
Luftsystem



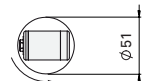
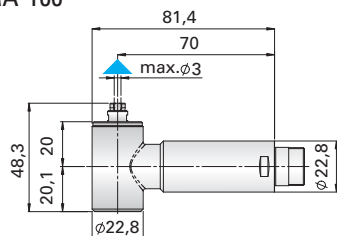
Retaining block /
Tassello di ritegno /
Stop-Block



NOT INCLUDED
NON INCLUSO
NICHT ENTHALTEN

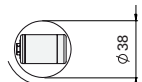
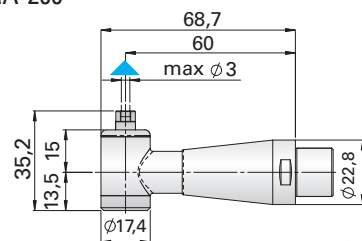
Turboflex 30.000 RPM

RA-100



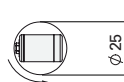
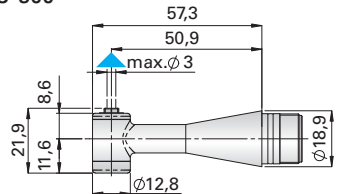
Diameter without tool with RA-100
Diametro senza utensile con RA-100
Durchmesser ohne Werkzeug mit RA-100

RA-200



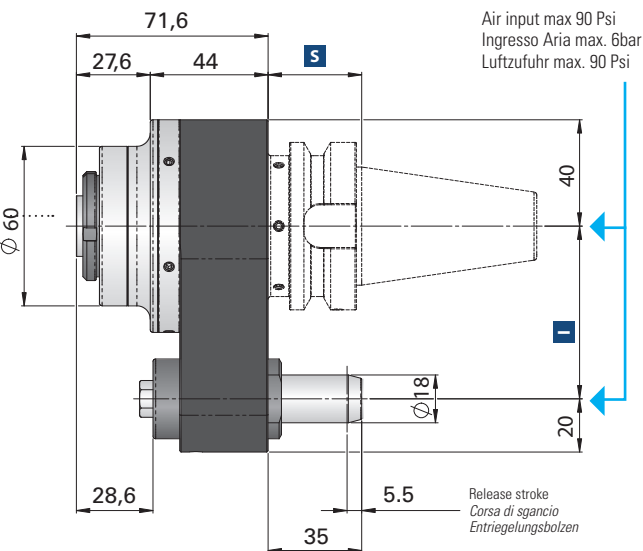
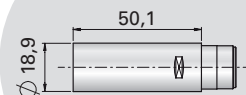
Diameter without tool with RA-200
Diametro senza utensile con RA-200
Durchmesser ohne Werkzeug mit RA-200

IC-300



Diameter without tool with IC-300
Diametro senza utensile con IC-300
Durchmesser ohne Werkzeug mit IC-300

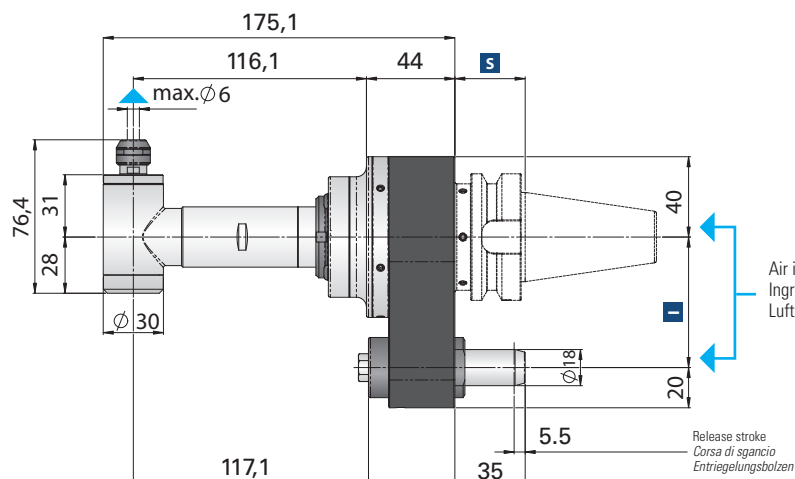
CN-01



Air input max 90 Psi
Ingresso Aria max. 6bar
Luftzufuhr max. 90 Psi

Release stroke
Corsa di sgancio
Entriegelungsbolzen

Turboflex 20.000 RPM



Air input max 90 Psi
Ingresso Aria max. 6bar
Luftzufuhr max. 90 Psi

Release stroke
Corsa di sgancio
Entriegelungsbolzen

Dati tecnici / Technical data / Technische Daten

Technical Data / Dati Tecnici / Technische Daten		RA-100	RA-200	IC-300
RPM max. / Max. Velocità / Drehzahl max.	min ⁻¹	30.000 ± 10%	30.000 ± 10%	30.000 ± 10%
Type motor / Tipo di motore / Motortyp		AM-310	AM-310	AM-310
Power / Potenza / Leistung	W	108	108	108
Air pressure / Pressione aria / Luftdruck	bar	max. 6 (max. 90 Psi)	max. 6 (max. 90 Psi)	max. 6 (max. 90 Psi)
Air consumption / Consumo aria / Luftverbrauch	l/min	226	226	226
Output RPM / N° Giri in uscita / Drehzahlausgang	min ⁻¹	11.230 ± 10%	20.000 ± 10%	22.000 ± 10%
Rt. reduction / Rt. in riduzione / Rt. Reduktion		1/2,67	1/1,5	3/4
Weight / Peso / Gewicht	Kg	4	4	4

Accessories / Accessori / Zubehör	RA-100	RA-200	IC-300
Air line kit / Filtro regolatore aria / Luftsystem	AL-M1202	AL-M1202	AL-M1202

Shank/Cono/Aufnahme	DIN-69871	CAT	MAS-BT
Size/Grandezza/Größe	40	50	40
I	65-80-(110*)	80-110	65-80-(110*)
S	35	35	41

*optional



Coolant Option

It is possible to use coolant external during the machining.
Consentito usare refrigerante esterno durante la lavorazione.
Extern Kühlmittleinsatz möglich



Spindle Runout

Spindle accuracy
Precisione del Mandrino
Spindelpräzision.

0,002 mm
0,00008 inch.



Collet

RA-100	mm	CH8: Ø0,8 - Ø3 every 0,1 and Ø2,35 - Ø3,175
RA-200	mm	CHS: Ø0,8 - Ø3 every 0,1 and Ø2,35 - Ø3,175
IC-300	mm	CHC: Ø0,8 - Ø3 every 0,1 and Ø2,35 - Ø3,175

Technical Data / Dati Tecnici / Technische Daten		RAX-271E
RPM max. / Max. Velocità / Drehzahl max.	min ⁻¹	18.000 ± 10%
Type motor / Tipo di motore / Motortyp		AM-3020
Power / Potenza / Leistung	W	125
Air pressure / Pressione aria / Luftdruck	bar	max. 6 (max. 90 Psi)
Air consumption / Consumo aria / Luftverbrauch	l/min	178
Output RPM / N° Giri in uscita / Drehzahlausgang	min ⁻¹	12.000
Rt. reduction / Rt. in riduzione / Rt. Reduktion		1/1,5
Weight / Peso / Gewicht	Kg	4

Shank/Cono/Aufnahme	DIN-69871	CAT	MAS-BT
Size/Grandezza/Größe	40	50	40
I	65-80-(110*)	80-110	65-80-(110*)
S	35	35	41

*optional



It is strictly forbidden to rotate the machine spindle as it may cause damage to the head

È severamente vietato far ruotare il mandrino macchina causa danneggiamento della testa -
Es ist verboten die maschinenspindel zu drehen da der kopf beschädigt sein könnte.



Collet

RAX-271 E | mm | CHK: Ø 0,5 - max 6mm every 0,1



Coolant Option

It is possible to use coolant external during the machining.
Consentito usare refrigerante esterno durante la lavorazione.
Extern Kühlmittleinsatz möglich



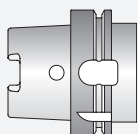
Spindle Runout

Spindle accuracy.
Precisione del Mandrino.
Spindelpräzision.

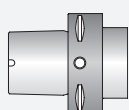
0,002 mm
0,00008 inch.

OPTIONAL DRIVE SHANK*

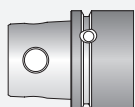
Non interchangeable input drive shank
Coni non intercambiabili
Nicht wechselbare Aufnahme



HSK
63/80/100

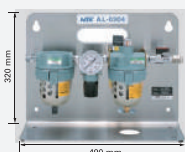


CAPTO
C5/C6/C8

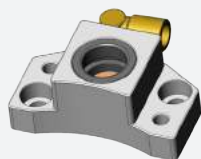


KM
50/63

Air line kit / Filtro regolatore aria /
Luftsystem



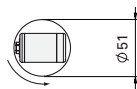
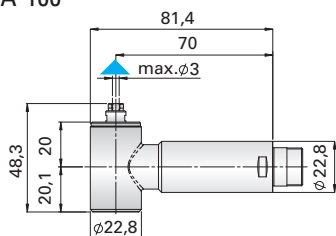
Retaining block /
Tassello di ritegno /
Stop-Block



NOT INCLUDED
NON INCLUSO
NICHT ENTHALTEN

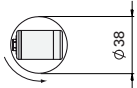
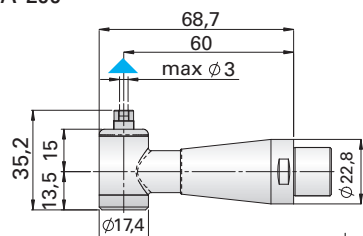
Turboflex 30.000 RPM

RA-100



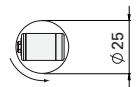
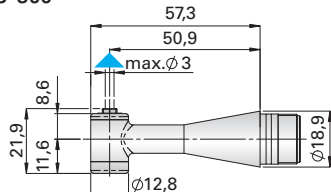
Diameter without tool with RA-100
Diametro senza utensile con RA-100
Durchmesser ohne Werkzeug mit RA-100

RA-200



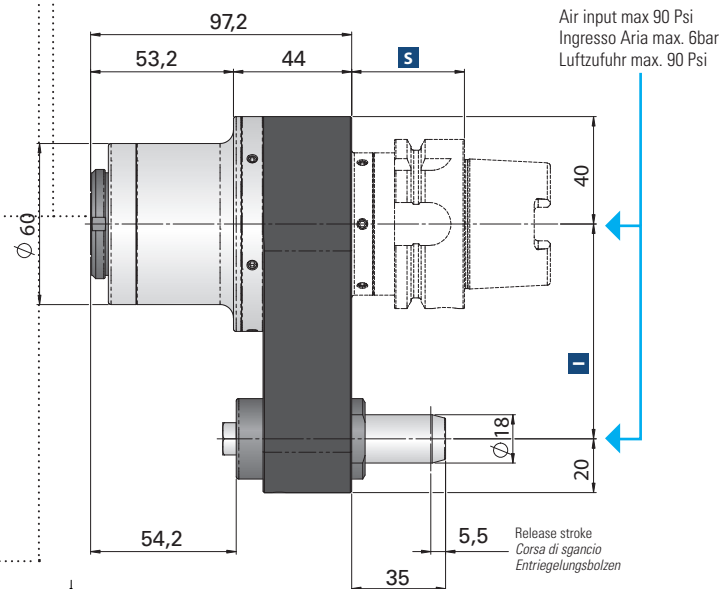
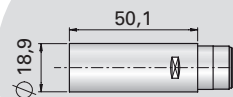
Diameter without tool with RA-200
Diametro senza utensile con RA-200
Durchmesser ohne Werkzeug mit RA-200

IC-300

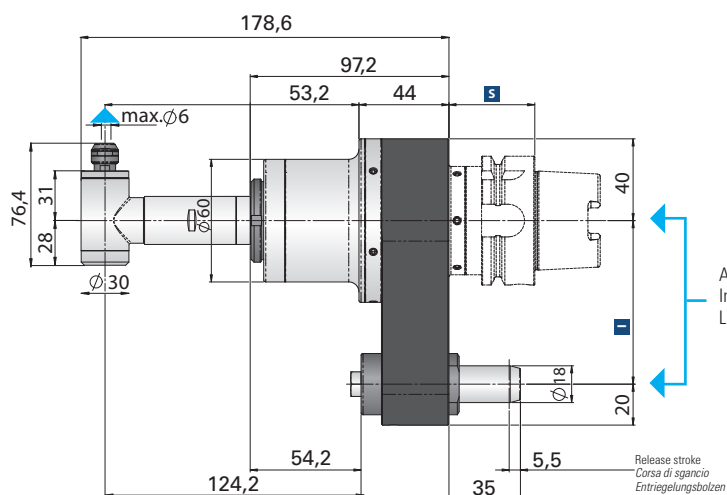


Diameter without tool with IC-300
Diametro senza utensile con IC-300
Durchmesser ohne Werkzeug mit IC-300

CN-01



Turboflex 20.000 RPM



Dati tecnici / Technical data / Technische Daten

Technical Data / Dati Tecnici / Technische Daten		RA-100	RA-200	IC-300
RPM max. / Max. Velocità / Drehzahl max.	min ⁻¹	30.000 ± 10%	30.000 ± 10%	30.000 ± 10%
Type motor / Tipo di motore / Motortyp		AM-310	AM-310	AM-310
Power / Potenza / Leistung	W	108	108	108
Air pressure / Pressione aria / Luftdruck	bar	max. 6 (max. 90 Psi)	max. 6 (max. 90 Psi)	max. 6 (max. 90 Psi)
Air consumption / Consumo aria / Luftverbrauch	l/min	226	226	226
Output RPM / N° Giri in uscita / Drehzahlausgang	min ⁻¹	11.230 ± 10%	20.000 ± 10%	22.000 ± 10%
Rt. reduction / Rt. in riduzione / Rt. Reduktion		1/2,67	1/1,5	3/4
Weight / Peso / Gewicht	Kg	4	4	4

Accessories / Accessori / Zubehör	RA-100	RA-200	IC-300
Air line kit / Filtro regolatore aria / Luftsystem	AL-M1202	AL-M1202	AL-M1202

Shank/Cono/Aufnahme	HSK		CAPTO		KM
Size/Grandezza/Größe	63-80	100	C5-C6	C8	50-63
I	65-80-(110*)	80-110	65-80-(110*)	80-110	65-80-(110*)
S	42	45	38	40	40

*optional



Coolant Option

It is possible to use coolant external during the machining.
Consentito usare refrigerante esterno durante la lavorazione.
Extern Kühlmittleinsatz möglich



Spindle Runout

Spindle accuracy
Precisione del Mandrino
Spindelpräzision.
0,002 mm
0,00008 inch.



Collet

RA-100	mm	CH8: Ø0,8 - Ø3 every 0,1 and Ø2,35 - Ø3,175
RA-200	mm	CHS: Ø0,8 - Ø3 every 0,1 and Ø2,35 - Ø3,175
IC-300	mm	CHC: Ø0,8 - Ø3 every 0,1 and Ø2,35 - Ø3,175

Technical Data / Dati Tecnici / Technische Daten		RAX-271E
RPM max. / Max. Velocità / Drehzahl max.	min ⁻¹	18.000 ± 10%
Type motor / Tipo di motore / Motortyp		AM-3020
Power / Potenza / Leistung	W	125
Air pressure / Pressione aria / Luftdruck	bar	max. 6 (max. 90 Psi)
Air consumption / Consumo aria / Luftverbrauch	l/min	178
Output RPM / N° Giri in uscita / Drehzahlausgang	min ⁻¹	12.000
Rt. reduction / Rt. in riduzione / Rt. Reduktion		1/1,5
Weight / Peso / Gewicht	Kg	4

Shank/Cono/Aufnahme	HSK		CAPTO		KM
Size/Grandezza/Größe	63-80	100	C5-C6	C8	50-63
I	65-80-(110*)	80-110	65-80-(110*)	80-110	65-80-(110*)
S	42	45	38	40	40

*optional



Collet

RAX-271 E	mm	CHK: Ø 0,5 - max 6mm every 0,1
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Spindle accuracy.
Precisione del Mandrino.
Spindelpräzision.
0,002 mm
0,00008 inch.



It is strictly forbidden to rotate the machine spindle as it may cause damage to the head

È severamente vietato far ruotare il mandrino macchina causa danneggiamento della testa -
Es ist verboten die maschinenspindel zu drehen da der kopf beschädigt sein könnte.

Turboflex with INDEXING system

The cutting tool can be positioned over 360 degrees thanks to the indexing of the C axis of the machine while the rotation is given by the air motor mounted inside the head.

Il mandrino può essere posizionato su 360° grazie all'indexaggio dell'asse C della macchina, mentre la rotazione è assicurata dalla presenza del motore ad aria.

Der Spindel kann über 360° dank der Indexierung der C Achse der Maschine automatisch positioniert werden. Der Luftmotor gewährleistet die Rotation der Spindel.

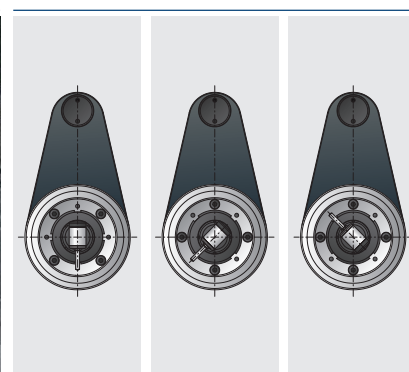
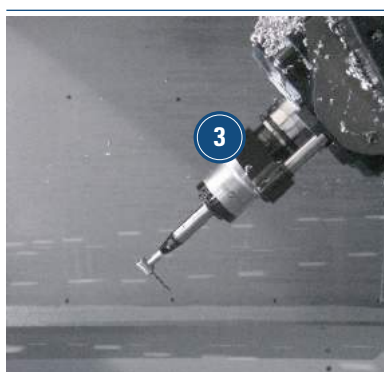
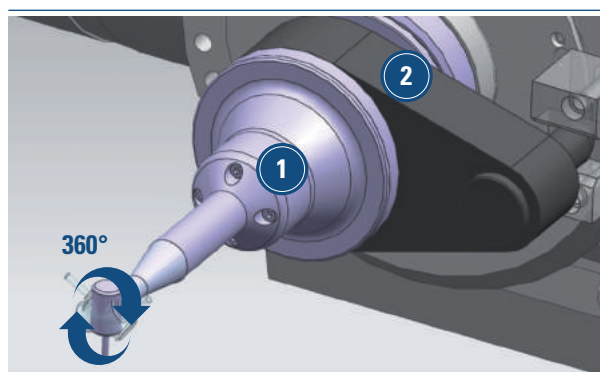
- 1 This portion rotates.
Questa parte ruota. Dieser Teil dreht
- 2 This portion remains fixed.
Questa parte resta ferma. Dieser Teil bleibt fest

- 3 Air input from the machine spindle gives the rotation to the motor inside the body.
L'aria garantisce la rotazione del motore nel corpo.
Luft durch die Spindel oder Referenzbohrung gewährleistet die Rotation.

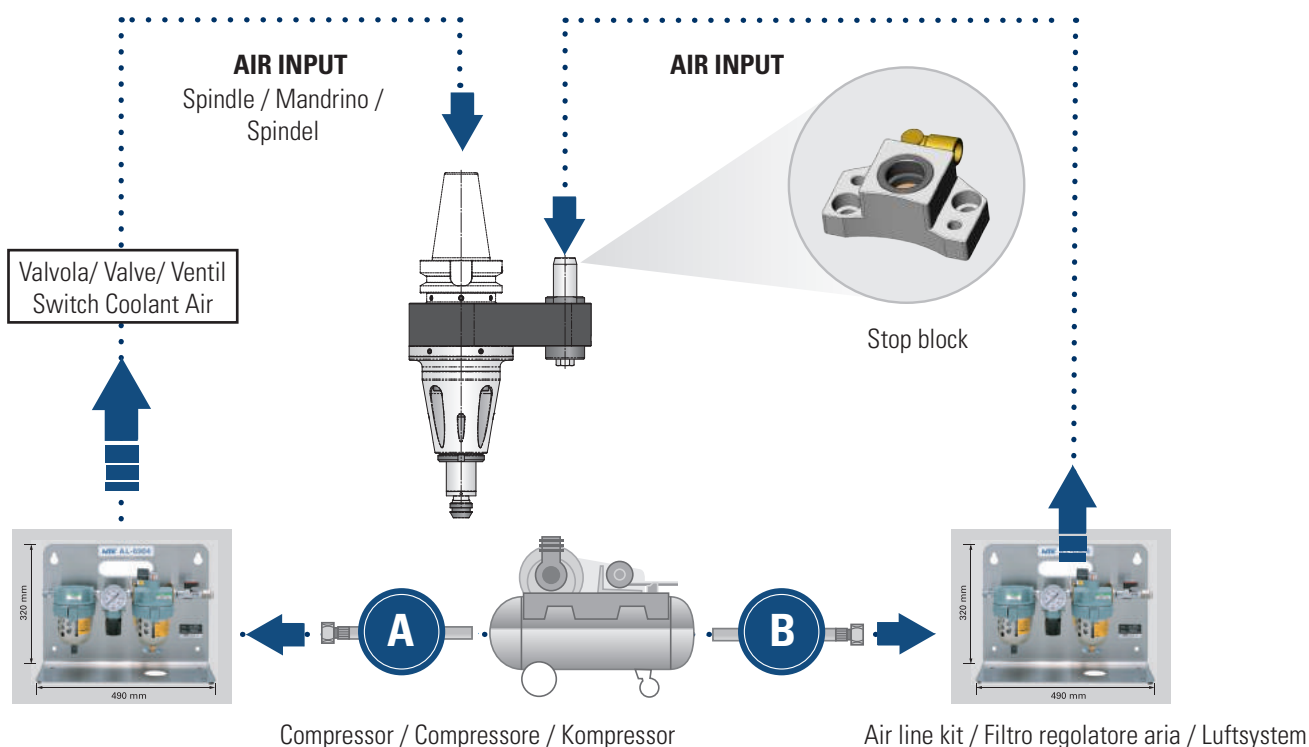
The indexing system allows to self-position the tool without additional positioning.

Il sistema di indexaggio permette il posizionamento del mandrino su 360°.

Das Indexierungssystem erlaubt die Positionierung der Spindel über 360°.



How it works / Come funziona Turboflex / Wie funktioniert



It is strictly forbidden to rotate the machine spindle as it may cause damage to the head

È severamente vietato far ruotare il mandrino macchina causa danneggiamento della testa - Es ist verboten die maschinenspindel zu drehen da der kopf beschädigt sein könnte.





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